

*COMPLETE SECOND HAND LINE  
COMPRESSION MOLDING MACHINES CAPS*

**PLANT: COMPRESSION MOLDING MACHINES CAPS**

PRODUCTS: CAPS FOR BEVERAGE BOTTLES

CURRENTLY IN PRODUCTION

PRODUCT'S RANGE:



## MACHINERY LIST:

CCM 32 M

YOM 2010

DESCRIPTION:

CCM32M continuous compression moulding hydraulic press (100 kg/h) for plastic cap manufacturing via the extrusion of dry-blend granulated compounds (i.e. HDPE, PP), metering, pelleting and insertion in the cavities to mould it into the final, well defined shape. Machine capacity depends heavily on compound properties and the geometry of the manufactured caps.

Performance

Max output rate: 45,000 caps/h

Max external diameter: 43 mm

Max cap height: 25 mm

Number of cavities: 32

Number of cutters: 8

Extruder screw diameter: 60 mm

Average electrical power consumption: 49 kW

Average compressed air consumption: 500 NI/min

Average cooling system consumption: 39,000 kcal/h

PMV 224

YOM 2009

DESCRIPTION:

Automatic lining machine aimed to get closures with liner, suitable for extruding thermoplastic resin mixes (e.g. PVC free, PE), cutting it into pellets, inserting the pellet into the screw cap and cold moulding it to a fixed sealing gasket profile. The output of the machine depends heavily on the type of compound used and the liner profile.

1881 TOOLS



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